Extra Capacity for Oversized Light Duty Applications 1" Blade, 13" x 18" at 45°, 13" x 14.5" at 60°







Manufactured in the United States of America





## **Standard Features**

Saw Head Swivels on Precision Ball Bearings		
Miter to 60° – No Need to Swivel the Stock		
Large Protractor for Accurate Angle Selection		
5' x 18" Infeed Roller Conveyor		
Spring-Loaded Carbide Guides with Rollers		
Combination Reduction Gearbox and Ring & Pinion Blade Drive		
Baldor® Motor 3hp Motor 3 Phase TEFC 2hp Single Phase ODP		
Infinitely Variable Blade Speeds		
Variable Hydraulic Downfeed Control		
Work Light with Transformer		
Rite-Tension <sup>®</sup> Blade Tensioning Device		
Wet Cutting System with Full Surround Pan		
Powered Blade Brush		
110 Volts at Controls		
Magnetic Starter with Overload and Undervoltage Protection		
Precision Ground Bed and Vise Jaws		
Quick Acting Vise		
Adjustable Stock Stop/Back Gauge		
Auto Shut-Off at End of Cut		
OSHA Blade Guarding		
Tiger-Tooth® Bi-Metal Blade		
Coolant for Initial Start-Up		

**Other Models in the 1316S Family** 

1316S-SA PLC Controlled Semi-Automatic Operation

## **Specifications**

Capacity @ 0° (90°) @45° @60°	Round   Rectangular 13"   13"H x 18"W 13"   13"H x 18"W 13"   13"H x 14.5"W
Blade Size	1" x .035" x 15'6" (186")
Blade Speeds	Infinitely Variable 70-375 SFPM
Blade Guides	Carbide Guides with Rollers
Blade Tension	Manual Rite-Tension®
Electrical Options	115-208-230/60/1 208-230-460/60/3
Coolant System	Tank Capacity 8 Gallons Submersible Pump 115V/.6 Amp/3 GPM
Vise Control	Quick Acting/Manual Screw
Feed Rate Control	Variable Hydraulic
Band Wheels	15" Diameter Cast Iron
Stock Stop Projection	25"
Bed Height	35"
Floor Area	90"W x 76"L
Shipping Weight	1,700 Lbs.

## **Available Factory Installed Options**

Blade Break/Stall Switch
Flush Hose with 8.5 GPM Pump
Powered Frame Raise and/or Powered Vise
Laser Line Pointer
Casters (Set of 4, 2 Locking)
NFPA Electrics (with Disconnect)
Stock Stand, 18"
5' Non-Powered Roller Conveyor
10' Non-Powered Conveyors

**Please Contact Factory for Additional Options** 



1316S Standard Version

1318 Non-Swivel Head Version