Extra Capacity for Oversized Light Duty Applications 1" Blade, 13" x 18" at 45°, 13" x 14.5" at 60°







Manufactured in the United States of America





## **Standard Features**

| Saw Head Swivels on Precision Ball Bearings                     |  |  |
|---|--|--|
| Miter to 60° – No Need to Swivel the Stock                      |  |  |
| Large Protractor for Accurate Angle Selection                   |  |  |
| 5' x 18" Infeed Roller Conveyor                                 |  |  |
| Spring-Loaded Carbide Guides with Rollers                       |  |  |
| Combination Reduction Gearbox and Ring & Pinion Blade Drive     |  |  |
| Baldor® Motor<br>3hp Motor 3 Phase TEFC<br>2hp Single Phase ODP |  |  |
| Infinitely Variable Blade Speeds                                |  |  |
| Variable Hydraulic Downfeed Control                             |  |  |
| Work Light with Transformer                                     |  |  |
| Rite-Tension <sup>®</sup> Blade Tensioning Device               |  |  |
| Wet Cutting System with Full Surround Pan                       |  |  |
| Powered Blade Brush   |  |  |
| 110 Volts at Controls   |  |  |
| Magnetic Starter with Overload and Undervoltage Protection      |  |  |
| Precision Ground Bed and Vise Jaws                              |  |  |
| Quick Acting Vise   |  |  |
| Adjustable Stock Stop/Back Gauge                                |  |  |
| Auto Shut-Off at End of Cut                                     |  |  |
| OSHA Blade Guarding   |  |  |
| Tiger-Tooth® Bi-Metal Blade                                     |  |  |
| Coolant for Initial Start-Up                                    |  |  |

**Other Models in the 1316S Family** 

1316S-SA PLC Controlled Semi-Automatic Operation

## **Specifications**

| Capacity<br>@ 0° (90°)<br>@45°<br>@60° | Round   Rectangular<br>13"   13"H x 18"W<br>13"   13"H x 18"W<br>13"   13"H x 14.5"W |
|--|--|
| Blade Size                             | 1" x .035" x 15'6" (186")  |
| Blade Speeds                           | Infinitely Variable<br>70-375 SFPM   |
| Blade Guides                           | Carbide Guides with Rollers  |
| Blade Tension                          | Manual Rite-Tension®   |
| Electrical Options                     | 115-208-230/60/1<br>208-230-460/60/3   |
| Coolant System                         | Tank Capacity 8 Gallons<br>Submersible Pump 115V/.6 Amp/3 GPM                        |
| Vise Control                           | Quick Acting/Manual Screw  |
| Feed Rate Control                      | Variable Hydraulic   |
| Band Wheels                            | 15" Diameter Cast Iron   |
| Stock Stop Projection                  | 25"  |
| Bed Height                             | 35"  |
| Floor Area                             | 90"W x 76"L  |
| Shipping Weight                        | 1,700 Lbs.   |

## **Available Factory Installed Options**

| Blade Break/Stall Switch                |
|---|
| Flush Hose with 8.5 GPM Pump            |
| Powered Frame Raise and/or Powered Vise |
| Laser Line Pointer                      |
| Casters (Set of 4, 2 Locking)           |
| NFPA Electrics (with Disconnect)        |
| Stock Stand, 18"                        |
| 5' Non-Powered Roller Conveyor          |
| 10' Non-Powered Conveyors               |
|   |

**Please Contact Factory for Additional Options** 



1316S Standard Version

1318 Non-Swivel Head Version