

Rotary Draw Accessories

Spray Bending Lubricant



Part# **810**

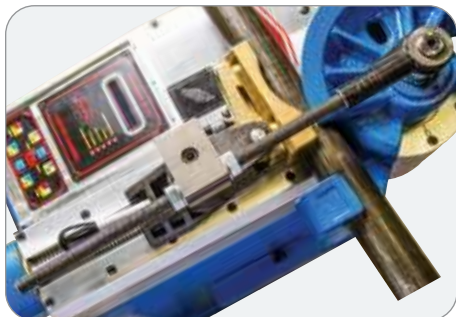
One (1) 12 oz. can

Part# **811**

Case of Nine (9) 12 oz. cans



Tie Bar Accessory



Part# **030TIEBAR**

For use on 030 Mega Bender, TB60, SB48 and 48 Plus.

Tie bar accessory should always be used when bending heavy wall profiles and solid materials.

Center Former Reinforcement Kit



Part# **REINFKIT**

Available and interchangeable for all round tube or pipe center formers up to 7.5" radius (R190).

Increases the rigidity of standard rotary draw tooling. Recommended for use when bending heavy wall material or solid bar stock.

Roller Counterbending Dies



Part# **050I** from $\frac{3}{8}$ " to $2\frac{3}{8}$ "

Part# **050J** from $2\frac{1}{2}$ " to 3"

MUST SPECIFY MATERIAL DIAMETER WHEN ORDERING

Available for round and square profiles, roller dies are recommended when bending high tensile materials, solids and heavy wall profiles.

Note: Roller dies must be positioned a minimum of $2\frac{1}{2}$ " from face of center former; failure to do so will cause machine damage. Not suitable for bends beyond 130°.

Counterbending Die Adapter Plate



Part# **CBDAP**

High quality, machined, aluminum bracket used to interchange between cam lock and drop in style counterbending dies.

Counterbending Die Support



Part# **050E**
(replaces standard vise)

Required when bending radii 225mm and larger.
(Not required for TB80/TB100/TB130/TB180.)