

# M-20A

## CAST WHEELS & OVERSIZED PIVOT

Cast iron wheel and an oversized pivot point provide extra rigidity. A powered blade brush keeps the blade clean while chips are conveniently removed by the automatic chip auger.

## AUTOMATIC CHIP REMOVAL AUGER

Built into the base of all M Series saws, an auger screw pulls chips from the base and discharges at side of the machine for easy clean up.

## 10 HP DIRECT BLADE DRIVE

Powerful gearbox and motor assembly with a variable frequency drive system. A wide range of available band speeds allows for efficient cutting of many types of material.





## STANDARD FEATURES

- Automatic programmable mitering with “go to” angle from 90° to 30°
- Automatic multi-indexing up to 33” in a single stroke.
- Guide arms mounted on linear rails. Hydraulically powered idler side guide arm is adjustable for proper spacing.
- 10 HP VFD. True direct blade drive - no belts/pulleys
- Full capacity, full stroking hydraulic vises
- Hydraulic positive down feed
- Blade chamber separates material from cut part
- Cast iron band wheels
- Automatic PLC control programmable up to 99 jobs with 5 in queue.
- Replaceable blade brush
- Robust steel base
- Automatic chip removal auger
- Easy access electrical panel and hydraulics
- Blade breakage switch
- Hardened replaceable wear plates on material vises

- Hydraulic band and carbide guide tensioning
- Safety door interlocks
- Flood coolant with wash down hose
- Laser light
- Work light

## OPTIONAL FEATURES

- Blade deviation monitor
- Full capacity hydraulic overhead bundling
- Chip bucket
- Remote console
- Mist lubrication
- Out of stock switch
- Outboard vise
- Outboard vise with bundling
- Variable vise pressure